

HVAC Tapes Catalog



UL Listed Cloth and Foil Tapes • Cold Weather Tapes • Plain Foil Tapes
Insulation Tapes • Mastic Tapes • Duct Tapes • Line Set Tape • Spray Adhesives
Electrical and Plumbing Tapes • Packaging Tapes • Masking Tapes and More

POLYKEN®

UL Listed Tapes

Leaky ducts can account for up to 30% of heating and cooling costs. In fact, duct leakage of only 20% of air flow can reduce a systems' efficiency by up to 50%! Ensuring energy efficiency doesn't have to be difficult, time consuming, or expensive. Simply using a Polyken Brand UL 181 listed tape to seal critical areas can save time, energy, and money! National energy and building standards actually mandate that tapes used to seal ducts be "listed and labeled" in accordance with UL 181.



Look for the Mark... The UL® mark on a tape product is a sign of safety, performance, and quality. Underwriters Laboratories is a global independent science safety company that develops tests and standards, evaluates products for safety and performance, and certifies and audits the products that carry their mark. Berry Global partners with UL to ensure our tapes are among the highest quality, highest performing products available to the HVAC market.

FIBERGLASS & FLEX DUCT Polyken 339 Premium Cold Weather Foil Tape



BONDS IN EXTREME COLD/HEAT/HUMIDITY
EXCELLENT TACK AND ADHESION
RESISTS MOLD AND MILDEW GROWTH
 SEAM, SEAL, AND JOIN FIBERGLASS DUCT BOARD AND SHEET METAL DUCT. SEALS JOINTS AND CONNECTIONS ON CLASS 1 FLEXIBLE DUCT.

Backing/Adhesive	Printed Alu Foil / Acrylic	
Foil Thickness	2.1 mil	0.053 mm
Thickness (w/o Lnr)	4.8 mil	0.124 mm
Adhesion to Steel	68 oz/in	7.44 N/cm
Tensile	28 lb/in	49.04 N/cm
Operating Temp	-25 - 325 °F	-32 - 163 °C
Std Size	2.5 in x 60 yd, 72 mm x 55 m	

FLEX DUCT Polyken 557 Premium Duct Tape



EXCEPTIONAL BOND TO SURFACES
HIGH STRENGTH AND DURABILITY
CONFORMABLE AND EASY TO USE

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. BUNDLING, GENERAL REPAIRS, AND MAINTENANCE USES.

Backing/Adhesive	PE Coated Cloth / Rubber	
Thickness	14.0 mil	0.356 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile	29 lb/in	50.79 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Colors	Silver, Black, Metallic	
Std Size	48 mm, 72 mm x 55 m	

FLEX & SHEET METAL DUCT Polyken 367-17 FoilMastic® Butyl Sealing Tape



PERMANENT AIR AND WATER-TIGHT SEALS
REPOSITIONABLE FOR EASY INSTALLATION
SEALS UP TO 10" W.G. PRESSURE
 SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. SEALS SLIPS & DRIVES AND OTHER RIGID SHEET METAL DUCT JOINTS.

Backing/Adhesive	Printed Alu Foil / Butyl Rubber	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	17 mil	0.432 mm
Adhesion to Steel	90 oz/in	9.85 N/cm
Tensile	23 lb/in	40.28 N/cm
Operating Temp	-20 - 200 °F	-29 - 93 °C
Std Size	48 mm, 72 mm x 31 m	

FLEX DUCT Polyken 558CA Premium Duct Tape - CEC



EXCEPTIONAL LONG-TERM ADHESION
HIGH STRENGTH AND DURABILITY
APPROVED FOR USE IN CALIFORNIA

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. BUNDLING, GENERAL REPAIRS, AND MAINTENANCE USES.

Backing/Adhesive	PE Coated Cloth / Rubber	
Thickness (w/o Lnr)	14.0 mil	0.356 mm
Adhesion to Steel	40 oz/in	4.38 N/cm
Tensile	50 lb/in	87.56 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Colors	Metallic	
Std Size	48 mm x 55 m	

FLEX DUCT/BUBBLE INSULATION Berry 555 FlexFix® Contractor-Grade Film Tape



TOUGH, CONFORMABLE, AND DURABLE
AGGRESSIVE, HIGH TACK BOND
SOLVENT-FREE, LOW-ODOR ADHESIVE
 SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. EXCEPTIONAL BOND TO SEAL REFLECTIVE AND BUBBLE INSULATION.

Backing/Adhesive	OPP Film / Acrylic	
Thickness	3.1 mil	0.079 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile	34 lb/in	59.54 N/cm
Operating Temp	-40 - 212 °F	-40 - 100 °C
Colors	Metallic, Black	
Std Size	48 mm, 72 mm x 110 m	



Know the Code

The current International Code Council standards (IRC & IMC), which are updated every three years, specifically require the use of tapes “listed” and “labeled” in accordance with 181A-P for Fiberglass Duct Board and 181B-FX for Flexible Duct installations. UL has tested and regularly audits Polyken UL Listed tapes to ensure consistent compliance with the performance and safety standards set forth by the code.

Below is a summary of the physical standards including size and proper markings outlined in the 181A-P & 181B-FX codes to help you identify the correct product for your application.

UL 181A-P Code References

Tapes and mastics used to seal fibrous glass ductwork shall be listed and labeled in accordance with UL 181A and shall be marked “181A-P” for pressure-sensitive tape, “181 A-M” for mastic or “181 A-H” for heat-sensitive tape.
2018 International Mechanical Code (Section 603.9)

For Factory Made Rigid Ducts or Air Connectors
UL 181A - 3rd Edition (Section 1.1)

Must use an aluminum tape with a minimum width of 2.5”.
UL 181A - 3rd Edition (Section 6.1)

Tape must be marked with Manufacturer’s Name and Model.
UL 181A - 3rd Edition (Section 15.1)

Tape must be marked with “181A-P”.
UL 181A - 3rd Edition (Section 15.1)

Tape must be marked with  certification mark.
UL 181A - 3rd Edition (Section 15.1)

UL 181A-P Tapes

Polyken 339 Cold Weather

UL 181B-FX Code References

Tapes and mastics used to seal fibrous glass ductwork shall be listed and labeled in accordance with UL 181A and shall be marked “181 A-P” for pressure-sensitive tape, “181 A-M” for mastic or “181 A-H” for heat-sensitive tape.
2018 International Mechanical Code (Section 603.9)

For Factory Made Flexible Air Ducts or Air Connectors
UL 181B - 2nd Edition (Section 1.1)

Tapes must have a minimum width of 1 7/8”.
UL 181B - 2nd Edition (Section 7.1)

Tape must be marked with Manufacturer’s Name and Model.
UL 181B - 2nd Edition (Section 14.1)

Tape must be marked with “181B-FX”.
UL 181B - 2nd Edition (Section 14.1)

Tape must be marked with  certification mark.
UL 181B - 2nd Edition (Section 14.1)

UL 181B-FX Tapes

Polyken 339 Cold Weather
 Polyken 367-17 FoilMastic
 Berry Global 555 FlexFix

Polyken 557
 Polyken 558CA CEC

RIGID SHEET METAL DUCTS

Currently, there is no UL requirement for use of tape on rigid sheet metal ducts. Both plain or UL Listed foil tapes are acceptable. The following Polyken tapes have a proven track record of providing air-tight seals: 339, 367-17, 337, 330X, and 360-17. Polyken 367-17 has been independently verified by the SMACNA Testing and Research Institute for performance on rigid sheet metal ducts up to 10 inch w.g. pressure class.

Plain Foil & Insulation Tapes

Polyken Tape's HVAC offering includes a variety of low-permeability foil and foil-laminate tapes designed for duct and insulation sealing, general maintenance and repair, waterproof sealing, and more. With adhesive systems including synthetic rubber, butyl rubber, and acrylics, Polyken has a tape to suit the needs of a broad range of demanding applications and operating conditions.

Polyken 337 Multi-Purpose Foil Tape



**EXCELLENT TACK AND ADHESION
TOUGH AND CONFORMABLE FOIL
GOOD ALL-WEATHER PERFORMANCE**

SEAL DUCT WORK FOR HVAC SYSTEMS.
INSULATION SEAMING AND PATCHING.
GENERAL REPAIRS AND MAINTENANCE.

Backing/Adhesive	Aluminum Foil / Synthetic Rubber	
Foil Thickness	1.75 mil	0.044 mm
Thickness (w/o Lnr)	3.7 mil	0.094 mm
Adhesion to Steel	100 oz/in	10.94 N/cm
Tensile	14 lb/in	24.52 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Std Size	48 mm, 72 mm x 46 m	

Polyken 330X Extreme Weather Foil Tape



**EXTREME TEMPERATURE PERFORMANCE
CONFORMABLE AND TOUGH
EXCELLENT ADHESION TO SURFACES**

SEAL DUCT WORK FOR HVAC SYSTEMS.
INSULATION SEAMING AND PATCHING.
GENERAL REPAIRS AND MAINTENANCE.

Backing/Adhesive	Aluminum Foil / Acrylic	
Foil Thickness	1.75 mil	0.044 mm
Thickness (w/o Lnr)	3.5 mil	0.089 mm
Adhesion to Steel	55 oz/in	6.02 N/cm
Tensile	14 lb/in	24.52 N/cm
Operating Temp	-35 - 260 °F	-37 - 127 °C
Std Size	48 mm, 72 mm x 46 m	

Polyken 340X Utility Extreme Weather Foil Tape



**EXTREME TEMPERATURE PERFORMANCE
CONFORMABLE FOIL FACER
GOOD TACK AND ADHESION**

INSULATION SEAMING AND PATCHING.
NON-CRITICAL DUCT SEALING. GENERAL
REPAIRS AND MAINTENANCE USES.

Backing/Adhesive	Aluminum Foil / Acrylic	
Foil Thickness	1.5 mil	0.038 mm
Thickness (w/o Lnr)	3.0 mil	0.076 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile	11 lb/in	19.26 N/cm
Operating Temp	-35 - 260 °F	-37 - 127 °C
Std Size	48 mm, 72 mm x 46 m	

Polyken 360-17 Foilastic® Butyl Sealing tape

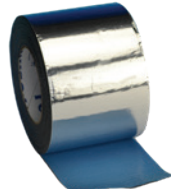


**PERMANENT AIR AND WATER-TIGHT SEAL
THICK BUTYL ADHESIVE FILLS GAPS
CONFORMABLE AND EASY TO USE**

SEALING DUCT JOINTS. SHEET METAL
REPAIRS FOR TRAILERS, ROOFING,
GUTTERS, ETC. INDOOR/OUTDOOR USES.

Backing/Adhesive	Printed Alu Foil / Butyl Rubber	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	17.0 mil	0.432 mm
Adhesion to Steel	200 oz/in	21.88 N/cm
Tensile	20 lb/in	35.03 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Std Size	48 mm, 72 mm x 31 m	

Polyken 360-35 Foilastic® Butyl Sealing Tape



**INSTANT AIR AND WATER-TIGHT BOND
PREMIUM BUTYL ADHESIVE FILLS GAPS
PERMANENT SEALS TO MANY SURFACES**

DUCT JOINT SEALING. SHEET METAL
REPAIRS FOR TRAILERS, ROOFING,
GUTTERS, AND MORE. WINDOW AND
DOOR FLASHING. INSULATION SEAMING.

Backing/Adhesive	Foil / Butyl Rubber / LDPE	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	35.0 mil	0.889 mm
Adhesion to Steel	160 oz/in	17.50 N/cm
Tensile	20 lb/in	35.03 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Std Size	48 mm x 15 m; 3 in, 4 in x 50 ft	

Polyken 360-45 Foilastic® Butyl Sealing Tape



**INSTANT AIR AND WATER-TIGHT BOND
THICK BUTYL ADHESIVE FILLS GAPS
PERMANENT SEALS TO MANY SURFACES**

WINDOW, DOOR, AND ROOF FLASHING.
SHEET METAL REPAIRS FOR TRAILERS,
ROOFING, GUTTERS, AND MORE. INDOOR
AND OUTDOOR USES.

Backing/Adhesive	Foil / Butyl Rubber / LDPE	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	45.0 mil	1.143 mm
Adhesion to Steel	63 oz/in	6.89 N/cm
Tensile	20 lb/in	35.03 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Std Size	48 mm x 9 m; 3 in, 4 in, 6 in, 12 in x 30 ft	



Polyken 338 Foil-Scrim-Kraft Insulation Tape



**EXCELLENT TACK AND ADHESION
CONFORMABLE, TOUGH, TEAR-RESISTANT
GOOD ALL-WEATHER PERFORMANCE**

SEAL AND PATCH FSK-FACED DUCT
BOARDS AND INSULATION MATERIALS.
GENERAL REPAIRS AND MAINTENANCE.

Backing/Adhesive	FSK Laminate / Acrylic	
Thickness (w/o Lnr)	9.25 mil	0.235 mm
Adhesion to Steel	70 oz/in	7.66 N/cm
Tensile	30 lb/in	52.54 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Std Size	72 mm x 46 m	

Polyken 438 Extreme Weather FSK Tape



**EXTREME TEMPERATURE PERFORMANCE
CONFORMABLE, TOUGH, TEAR-RESISTANT
STRONG LONG-TERM BOND**

SEAL AND PATCH FSK-FACED DUCT BOARD
AND INSULATION MATERIALS IN EXTREME
TEMPERATURES OR HIGH HUMIDITY.

Backing/Adhesive	FSK Laminate / Acrylic	
Thickness (w/o Lnr)	9.5 mils	0.241 mm
Adhesion to Steel	75 oz/in	8.21 N/cm
Tensile	33 lb/in	57.79 N/cm
Operating Temp	-35 - 260 °F	-37 - 127 °C
Std Size	72 mm x 46 m, 4 in x 50 yd	

Polyken 348 ASJ All-Service Jacketing Tape



**EXCELLENT TACK AND ADHESION
CONFORMABLE, TOUGH, TEAR-RESISTANT
RESISTS MOLD AND MILDEW GROWTH**

SEAL AND PATCH ASJ-FACED INSULATION
JACKETING MATERIALS. GENERAL REPAIRS
AND MAINTENANCE.

Backing/Adhesive	ASJ Laminate / Acrylic	
Thickness (w/o Lnr)	11.0 mil	0.279 mm
Adhesion to Steel	50 oz/in	5.47 N/cm
Tensile	45 lb/in	78.81 N/cm
Operating Temp	-35 - 260 °F	-37 - 127 °C
Color	White	
Std Size	72 mm x 46 m	

Polyken 358 ASJ-WMP Premium Insulation Tape



**HIGH STRENGTH LAMINATE BACKING
EXCELLENT AIR AND MOISTURE BARRIER
SUPER HIGH TACK, AGGRESSIVE BOND**

VAPOR BARRIER SEAL FOR ASJ-WMP FACED
INDUSTRIAL INSULATION AND THERMAL
JACKETING. SEALING AND REPAIR USES.

Backing/Adhesive	ASJ-WMP Laminate / Acrylic	
Thickness (w/o Lnr)	8.8 mil	0.224 mm
Adhesion to Steel	50 oz/in	5.47 N/cm
Tensile	45 lb/in	78.81 N/cm
Operating Temp	-35 - 260 °F	-37 - 127 °C
Colors	White	
Std Size	72 mm x 46 m	

Berry 555 FlexFix Bubble/Reflective Insulation Tape



**TOUGH, CONFORMABLE, AND DURABLE
AGGRESSIVE, HIGH TACK BOND
SOLVENT-FREE, LOW-ODOR ADHESIVE**

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE
DUCT. EXCEPTIONAL BOND TO SEAL
REFLECTIVE AND BUBBLE INSULATION.

Backing/Adhesive	OPP Film / Acrylic	
Thickness	3.1 mil	0.079 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile	34 lb/in	59.54 N/cm
Operating Temp	-40 - 212 °F	-40 - 100 °C
Colors	Metallic, Black	
Std Size	48 mm, 72 mm x 110 m	

Berry 822 Embossed PVC Jacketing Tape



**INSTANT AIR AND WATER-TIGHT BOND
THICK BUTYL ADHESIVE FILLS GAPS
PERMANENT SEALS TO MANY SURFACES**

DUCT JOINT SEALING. SHEET METAL
REPAIRS FOR TRAILERS, ROOFING,
GUTTERS, ETC. INDOOR/OUTDOOR USES.

Backing/Adhesive	Embossed PVC Film / Acrylic	
Thickness (w/o Lnr)	4.6 mil	0.117 mm
Adhesion to Steel	35 oz/in	3.83 N/cm
Tensile	7 lb/in	2.26 N/cm
Operating Temp	-40 - 225 °F	-40 - 107 °C
Colors	White	
Std Size	3 in x 50 yd	

Cloth Duct Tapes

The Polyken brand is highly recognized by contractors and professionals across multiple industries as the premium source for exceptional, high performance duct tapes. Polyken duct tapes have been engineered to provide the right balance of adhesion, tensile, and shear strength to meet rigorous customer and industry performance requirements for HVAC, plumbing, construction, abatement, maintenance, and more.

Polyken 203 9 mil Multi-Purpose Grade



EXCELLENT ADHESION AND TACK
BALANCED TEAR AND TENSILE
GOOD REMOVABILITY FROM SURFACES

HANG AND SEAM POLY SHEETING.
REPAIRING, BUNDLING, AND SEAMING.
COLOR CODING AND MAINTENANCE.

Backing/Adhesive	PE Cloth / Natural Rubber	
Thickness	9.0 mil	0.229 mm
Adhesion to Steel	85 oz/in	9.30 N/cm
Tensile	25 lb/in	43.78 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Colors	Black, Blue, Brown, Green, OD, Red, Silver, Tan, White, Yellow	
Std Size	48 mm, 72 mm x 55 m	

Polyken 223 10 mil Multi-Purpose Grade

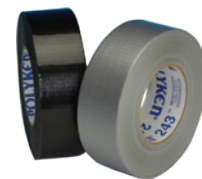


EXCELLENT ADHESION AND TACK
BALANCED TEAR AND TENSILE
GOOD REMOVABILITY FROM SURFACES

HANG AND SEAM POLY SHEETING.
REPAIRING, BUNDLING, AND SEAMING.
COLOR CODING AND MAINTENANCE.

Backing/Adhesive	PE Cloth / Natural Rubber	
Thickness	10.0 mil	0.254 mm
Adhesion to Steel	90 oz/in	9.85 N/cm
Tensile	25 lb/in	43.78 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Colors	Black, Blue, Brown, Green, OD, Red, Silver, Tan, White, Yellow	
Std Size	48 mm, 72 mm x 55 m	

Polyken 243 10 mil Multi-Purpose Grade

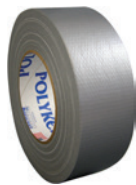


GOOD ADHESION AND SHEAR STRENGTH
EXCELLENT CONFORMABILITY
BONDS TO ROUGH OR SMOOTH SURFACES

HANG AND SEAM POLY SHEETING.
BUNDLE, PACKAGE, AND SEAL. GENERAL
REPAIRS. PLUMBING AND MAINTENANCE.

Backing/Adhesive	PE Cloth / Natural Rubber	
Thickness	10.0 mil	0.254 mm
Adhesion to Steel	75 oz/in	8.21 N/cm
Tensile	24 lb/in	42.03 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Colors	Silver, Black	
Std Size	48 mm, 72 mm x 55 m	

Polyken 227 11 mil Professional Grade

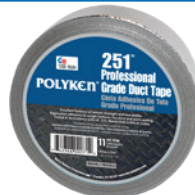


HIGH ADHESION FOR DIFFICULT SURFACES
CRISP, STRAIGHT TEAR
RESISTS TWISTING AND CURLING

CONTRACTOR-GRADE DUCT TAPE WITH
AGGRESSIVE ADHESION FOR HEAVY-DUTY
SEALING, BUNDLING, AND REPAIRS.

Backing/Adhesive	PE Cloth / Natural Rubber	
Thickness	11.0 mil	0.279 mm
Adhesion to Steel	70 oz/in	7.66 N/cm
Tensile	24 lb/in	42.03 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Colors	Silver, Black	
Std Size	48 mm x 55 m	

Polyken 251 11 mil Professional Grade



EXCELLENT STRENGTH AND TEAR
AGGRESSIVE ADHESION TO SURFACES
RESISTS TWISTING AND CURLING

SEALING HVAC DUCT JOINTS AND SEAMS.
PATCH, SEAL, AND REPAIR INSULATION
MATERIALS AND METALLIC FINISHES.

Backing/Adhesive	Metalized PE Cloth / Natural Rubber	
Thickness	11.0 mil	0.279 mm
Adhesion to Steel	70 oz/in	7.66 N/cm
Tensile	23 lb/in	40.28 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Colors	Metallic	
Std Size	48 mm, 72 mm x 55 m	

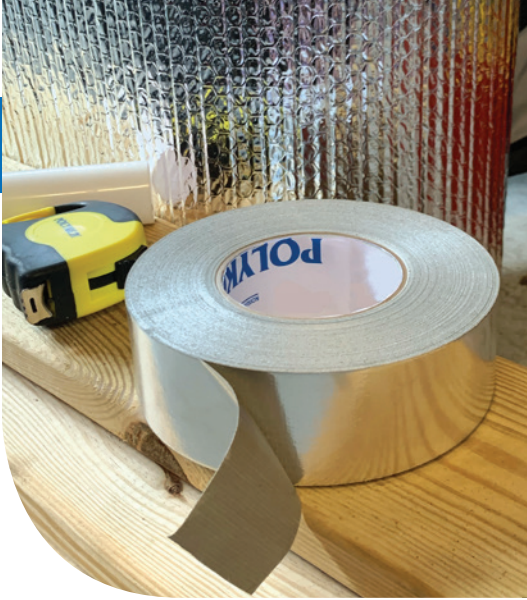
Polyken 252 11 mil Professional Grade



EXCELLENT STRENGTH AND TEAR
AGGRESSIVE ADHESION TO SURFACES
RESISTS TWISTING AND CURLING

SEALING HVAC DUCT JOINTS AND SEAMS.
PATCH, SEAL, AND REPAIR INSULATION
MATERIALS AND METALLIC FINISHES.

Backing/Adhesive	Metalized PE Cloth / Natural Rubber	
Thickness	11.0 mil	0.279 mm
Adhesion to Steel	70 oz/in	7.66 N/cm
Tensile	23 lb/in	40.28 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Colors	Printed Metallic	
Std Size	48 mm, 72 mm x 55 m	



Polyken 229
12 mil Premium Grade

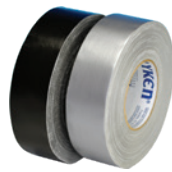


**SUPERIOR ADHESION AND TACK
EXCELLENT SHEAR STRENGTH
HIGH STRENGTH AND CLEAN, CRISP TEAR**

HEAVY-DUTY PACKAGING, BUNDLING,
SEAMING, AND REPAIRS. HVAC DUCT
SEALING. MEDIA BLAST PROTECTION.

Backing/Adhesive	PE Cloth / Natural Rubber	
Thickness	12.0 mil	0.305 mm
Adhesion to Steel	90 oz/in	9.85 N/cm
Tensile	27 lb/in	47.28 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Colors	Silver, Black	
Std Size	48 mm, 72 mm x 55 m	

Polyken 253
13 mil Premium Grade



**EXCEPTIONAL TACK AND HOLDING POWER
PUNCTURE AND ABRASION RESISTANT
INDOOR/OUTDOOR PERFORMANCE**

HEAVY-DUTY PACKAGING, SEALING,
SEAMING, AND REPAIR. MEDIA BLAST
PROTECTION. BUNDLING.

Backing/Adhesive	PE Cloth / Natural Rubber	
Thickness	13.0 mil	0.330 mm
Adhesion to Steel	95 oz/in	10.39 N/cm
Tensile	50 lb/in	87.56 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Colors	Silver, Black	
Std Size	48 mm, 72 mm x 55 m	

Polyken 510
11.5 mil Premium Gaffer



**DURABLE, MATTE-FINISH BACKING
HIGH TACK AND LONG-TERM ADHESION
CLEAN REMOVAL FROM MOST SURFACES**

INDOOR/OUTDOOR WIRE HOLD DOWN
FOR JOB SITES. RESIDUE-FREE BUNDLING
FOR CORDS AND CABLES.

Backing/Adhesive	Coated Cloth / Natural Rubber	
Thickness	11.5 mil	0.292 mm
Adhesion to Steel	50 oz/in	5.47 N/cm
Tensile	42 lb/in	73.55 N/cm
Operating Temp	40 - 200 °F	4 - 93 °C
Colors	Black, White, Gray	
Std Size	48 mm x 50 m	

Specialty HVAC Tapes

Unique applications found in the HVAC industry require unique adhesive solutions such as Polyken's specialty HVAC tapes offering. Designed for the rigors of challenging environmental conditions including UV exposure, extreme high temperatures, and extreme cold and moisture, these products perform in some of the toughest HVAC applications.



Berry 444 Line Set Tape



EXCELLENT ADHESION
RESISTS FLAGGING OR LIFTING
UV AND WEATHER RESISTANT
HAND-TEARABLE AND EASY TO USE

WRAPPING AND PROTECTING OUTDOOR
LINE SETS FOR HEATING, COOLING, AND
REFRIGERATION SYSTEMS.

Backing/Adhesive	OPP Film / Acrylic	
Thickness	3.0 mils	0.432 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile	32 lb/in	56.04 N/cm
Operating Temp	-40 - 212 °F	-44 - 100 °C
Colors	Black (Printed or Unprinted), White	
Std Size	48 mm x 55 m	

Polyken 335FT High Temperature Flue Tape



RESISTS UV, MOLD, AND MOISTURE
EXTREME HIGH TEMP USES UP TO 500 °F
EXCELLENT QUICK STICK

SEALS SEAMS AND CLOSURES IN HIGH
HEAT FLUE INSTALLATIONS.
HIGH EFFICIENCY FURNACE-CERTIFIED
PLASTIC VENT PIPES.

Backing/Adhesive	Aluminum Foil / Acrylic	
Foil Thickness	1.75 mil	0.044 mm
Thickness (w/o Lnr)	3.8 mil	0.097 mm
Adhesion to Steel	35 oz/in	3.83 N/cm
Tensile	14 lb/in	24.52 N/cm
Operating Temp	-50 - 500 °F	-46 - 260 °C
Std Size	48 mm, 72 mm x 46 m	

Polyken 334CRT Cooler Repair Tape



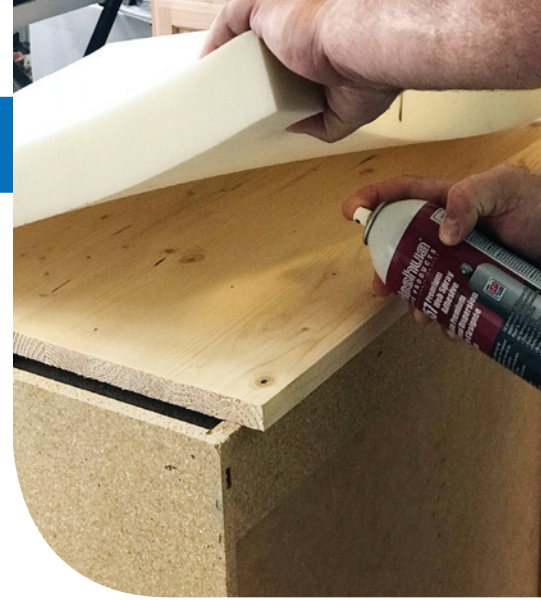
LAMINATE BACKING RESISTS PUNCTURE
EXCELLENT TACK AND ADHESION
PERFORMS WELL IN COLD/HIGH MOISTURE
EXCEPTIONAL VAPOR BARRIER PROPERTIES

SEALS SEAMS, CORNERS, AND CRACKS
AGAINST AIR LEAKAGE IN REFRIGERATED
DISPLAY CASES, WALK-IN COOLERS/
FREEZERS, TRAILERS, AND MORE.

Backing/Adhesive	Foil Laminate / Acrylic	
Thickness (w/o Lnr)	10.2 mils	0.259 mm
Adhesion to Steel	100 oz/in	10.94 N/cm
Tensile	70 lb/in	122.59 N/cm
Operating Temp	-30 - 270 °F	-34 - 132 °C
Colors	Metallic Silver, White	
Std Size	4 in x 15 yd	

Spray Adhesives

Leveraging Berry's expertise in natural rubber adhesive formulation, Polyken offers a premium web/lace spray adhesive which can be used in manufacturing and fabrication, insulation, mounting, bonding, and laminating applications. With exceptional strength and holding power, Polyken spray adhesive offers both permanent and temporary bonding capability to suit your application.



Polyken 44SA Premium Web Spray Adhesive



LOW VOC - MEETS SCAQMD STANDARDS
RESISTS UV, MOISTURE, AND OXIDATION
EXCELLENT SHEAR STRENGTH

HEAVY-DUTY PERMANENT OR TEMPORARY
BONDS FOR FOILS, METALS, FABRICS,
LEATHER, RUBBER, WOOD, AND PLASTICS.
SECURE INSULATION MATERIALS.
PRIME SURFACES.

Base Adhesive	Rubber	
Color	Water White	
VOC Content	<40% by Weight	
% Solids	24% Premium Resins	
Operating Temp	-10 - 180 °F	-23 - 88 °C
Std Size	20 FL OZ (14 oz Net Wt)	

Polyken 1027 Premium Brush-On Primer



EASY TO APPLY - BRUSH ON
PROVIDES INSTANT-TACK SURFACE
MEETS LOCAL AND NATIONAL STANDARDS

PRIMER FOR PIPE SURFACES IN CORROSION
PROTECTION USES. PRIME SURFACES PRIOR
TO TAPE INSTALLATION FOR OSB, BRICK,
GYPSUM BOARD, OR CONCRETE.

Base Adhesive	Rubber/Resins	
Color	Black	
VOC Content	0.59 kg/L	
% Solids	30% Premium Resins	
Operating Temp	20 - 200 °F	-7 - 93 °C
Std Size	1 gallon (3.79L)	

Did you know...? LEED® (Leadership in Energy and Environmental Design) was developed by the United States Green Building Council in 1998 as a rating system for “green” buildings. Residential, commercial, and municipal construction projects can be recognized as LEED certified, LEED Silver, LEED Gold, or LEED Platinum. The certification is based on points accumulated across several major categories including Sustainable Sites, Energy and Atmosphere, Materials and Resources, Indoor Environmental Quality, Water Efficiency, and Innovation. Each of these categories has many sub categories.

Under the Indoor Environmental Quality (EQ) standard, using products with low VOC (Volatile Organic Compounds) content can help contribute towards the overall energy efficiency of the building. Berry Global proudly offers products with low VOC content including duct tapes (<1 g/L), foil tapes (<30 g/L), and spray adhesives (<40% by weight) that can help contribute to earning EQ points for LEED projects. For more information, contact Berry's sales or customer service team today.

LEED® IS A REGISTERED TRADEMARK OF
U.S. GREEN BUILDING COUNCIL, INC.

Packaging Tapes

Known in the packaging industry for our expertise in rigid and flexible packaging materials, Berry Global proudly offers a core assortment of tapes for warehouse carton sealing, palletizing, and wrapping.



Berry 704

Multi-Purpose Filament Tape



EXCELLENT ADHESION TO SURFACES
SUPERIOR TENSILE STRENGTH
LOW-ODOR ADHESIVE

LIGHT-DUTY STRAPPING, PALLETIZING,
AND PACKAGING APPLICATIONS. SECURES
GOODS FOR TRANSPORT.

Backing/Adhesive	OPP-Filament / Synthetic Rubber	
Thickness	4.5 mils	0.114 mm
Adhesion to Steel	90 oz/in	9.85 N/cm
Tensile	110 lb/in	192.64 N/cm
Operating Temp	-22 - 130 °F	-30 - 55 °C
Colors	Clear	
Std Size	12 mm, 18 mm, 24 mm x 55 m	

Berry 803

Utility Carton Sealing Tape



HIGH-TACK SYNTHETIC RUBBER ADHESIVE
DURABLE POLYPROPYLENE FILM BACKING
GOOD ALL-TEMPERATURE PERFORMANCE

SEALING OF LIGHTWEIGHT BOXES SUBJECT
TO NORMAL SHIPPING HAZARDS. IDEAL
FOR HAND APPLICATION.

Backing/Adhesive	BOPP Film / Synthetic Rubber	
Thickness	1.6 mils	0.041 mm
Adhesion to Steel	44 oz/in	4.81 N/cm
Tensile	22 lb/in	38.53 N/cm
Operating Temp	30 - 120 °F	-1 - 48 °C
Colors	Clear	
Std Size	48 mm x 50 m, 48 mm x 110 m	

Berry 813M

Multi-Purpose Carton Sealing



HIGH-TACK SYNTHETIC RUBBER ADHESIVE
DURABLE POLYPROPYLENE FILM BACKING
GOOD ALL-TEMPERATURE PERFORMANCE

SEALING OF LIGHTWEIGHT BOXES SUBJECT
TO NORMAL SHIPPING HAZARDS. IDEAL
FOR HAND APPLICATION.

Backing/Adhesive	BOPP Film / Synthetic Rubber	
Thickness	1.9 mils	0.048 mm
Adhesion to Steel	46 oz/in	5.03 N/cm
Tensile	22 lb/in	38.53 N/cm
Operating Temp	30 - 120 °F	-1 - 48 °C
Colors	Clear	
Std Size	48 mm x 50 m, 48 mm x 110 m	

Palletech®

Berry Global offers high performance, hand applied stretch film available in three convenient sizes for immediate shipment with your Polyken HVAC tape order. Contact your sales representative for details.

Item	Gauge	Film Width (in)	Roll Length (ft)
HWX-1616	65	16	1500
HWX-1620	79	16	1500
HWX-1820	79	18	1500



Building & Construction Tapes

With materials engineered for high performance in demanding construction applications, Polyken construction tapes have been protecting investments for more than fifty years. Builders, contractors, and architects around the world rely on these products in commercial, residential, and multi-family construction. Utilizing premium butyl rubber adhesives, our flashing tapes meet AAMA-711 and ASTM E-2112 standards and come backed by a 15-Year Limited Manufacturer's Warranty.



Polyken 626-20 Foilastic® Window & Door Flashing Tape



INDEFINITE OUTDOOR UV EXPOSURE
REMAINS PLIABLE IN HIGH OR LOW TEMPS
COMPATIBLE WITH SEALANTS/CAULKING
15-YEAR LTD MANUFACTURER WARRANTY

FLASHING AROUND WINDOW AND
DOOR INSTALLATIONS, CORNER-BOARD
ABUTMENTS, SIDEWALL SHEATHING
SEAMS, DECK-TO-WALL JOINTS, AND
OTHER PENETRATION AREAS.

Backing/Adhesive	Printed Foil / Butyl Rubber / Kraft	
Thickness (w/o Lnr)	20.0 mil	0.508 mm
Adhesion to Steel	279 oz/in	30.52 N/cm
Tensile	18 lb/in	31.52 N/cm
Operating Temp	-30- 200 °F	-34 - 93 °C
Std Size	4 in, 6 in x 100 ft	

627-35 Shadowlastic® Plus Roof & Commercial Flashing



UP TO 3 YEAR OUTDOOR UV EXPOSURE
REMAINS PLIABLE IN HIGH OR LOW TEMPS
COMPATIBLE WITH SEALANTS/CAULKING
15-YEAR LTD MANUFACTURER WARRANTY

FLASHING ROOF RIDGE AND HIP LINES,
COMMERCIAL WINDOW AND DOOR
INSTALLATIONS, SKYLIGHTS, DORMERS,
AND OTHER PENETRATION AREAS.

Backing/Adhesive	Woven PP / Butyl Rubber / Kraft	
Thickness	35.0 mil	0.889 mm
Adhesion to Steel	229 oz/in	25.05 N/cm
Tensile	59 lb/in	103.33 N/cm
Operating Temp	-30- 200 °F	-34 - 93 °C
Color	Printed Black	
Std Size	6 in, 9 in, 12 in x 50 ft	

Polyken 626-35 Foilastic® Roof & Commercial Flashing



INDEFINITE OUTDOOR UV EXPOSURE
REMAINS PLIABLE IN HIGH OR LOW TEMPS
COMPATIBLE WITH SEALANTS/CAULKING
15-YEAR LTD MANUFACTURER WARRANTY

FLASHING ROOF RIDGE AND HIP LINES,
COMMERCIAL WINDOW AND DOOR
INSTALLATIONS, SKYLIGHTS, DORMERS,
AND OTHER PENETRATION AREAS.

Backing/Adhesive	Foil / Butyl Rubber / LDPE	
Thickness (w/o Lnr)	35.0 mil	0.889 mm
Adhesion to Steel	264 oz/in	28.88 N/cm
Tensile	20 lb/in	35.03 N/cm
Operating Temp	-30- 200 °F	-34 - 93 °C
Std Size	48 mm x 15 m; 3 in, 4 in, 6 in, 9 in, 12 in x 50 ft	

Polyken 629 Seam & Seal™ House wrap Tape



UV RESISTANT FOR OUTDOOR USE
TOUGH, DURABLE, HAND-TEARABLE
SECURE BOND TO HOUSE WRAP

SEAL, SEAM, AND PATCH HOUSE WRAP
AND VAPOR BARRIER MATERIALS. JOINTS
IN SHEATHING AND EXTRUDED FOAM.

Backing/Adhesive	BOPP Film / Solvent Acrylic	
Thickness	3.2 mil	0.081 mm
Adhesion to Steel	50 oz/in	5.47 N/cm
Tensile	32 lb/in	56.04 N/cm
Operating Temp	-40 - 212 °F	-40 - 100 °C
Colors	White, Red, Clear	
Std Size	48 mm, 72 mm x 50 m	

627-20 Shadowlastic® Plus Window & Door Flashing Tape



UP TO 3 YEAR OUTDOOR UV EXPOSURE
REMAINS PLIABLE IN HIGH OR LOW TEMPS
COMPATIBLE WITH SEALANTS/CAULKING
15-YEAR LTD MANUFACTURER WARRANTY

FLASHING AROUND WINDOW AND
DOOR INSTALLATIONS, CORNER-BOARD
ABUTMENTS, SIDEWALL SHEATHING
SEAMS, DECK-TO-WALL JOINTS, AND
OTHER PENETRATION AREAS.

Backing/Adhesive	Woven PP / Butyl Rubber / Kraft	
Thickness	20.0 mil	0.508 mm
Adhesion to Steel	219 oz/in	23.96 N/cm
Tensile	59 lb/in	103.33 N/cm
Operating Temp	-30- 200 °F	-34 - 93 °C
Color	Printed Black	
Std Size	4 in, 6 in, 9 in x 100 ft	

Plumbing & Electrical Tapes

Utilizing our expertise in butyl rubber and natural rubber adhesive technology and applying it to applications where water resistance and dielectric strength are a must, we offer a selection of tapes for common plumbing, sealing, and electrical applications.

Polyken 826 Premium Butyl Pipe Wrap Tape



AGGRESSIVE PERMANENT BUTYL ADHESIVE
MOISTURE AND ABRASION RESISTANT
PERFORMS OVER WIDE TEMP RANGE

INTERIOR/EXTERIOR/IN-GROUND
CORROSION PROTECTION OF SMALL
DIAMETER PIPE. USE WITH PRIMER.

Backing/Adhesive	PE Film / Butyl Rubber	
Thickness	12.0 mil	0.305 mm
Adhesion to Steel	40 oz/in	4.38 N/cm
Tensile	25 lb/in	43.78 N/cm
Operating Temp	-30 - 140 °F	-34 - 60 °C
Colors	Black, Yellow	
Std Size	48 mm x 31 m; 4 in, 6 in x 100 ft	

Berry 711 Utility PVC Pipe Wrap Tape



TOUGH, DURABLE, CONFORMABLE
EXCELLENT BOND TO SURFACES
MOISTURE AND SOLVENT RESISTANT

SPIRAL WRAP TO PROTECT PIPES AND
JOINTS FROM CORROSION. INDUSTRIAL
ASSEMBLY USES. MEETS UPC, ANSI, AND
IAPMO STANDARDS.

Backing/Adhesive	PVC Film / Rubber	
Thickness	10.0 mil	0.254 mm
Adhesion to Steel	15 oz/in	1.64 N/cm
Tensile	20 lb/in	35.03 N/cm
Operating Temp	0 - 200 °F	-18 - 93 °C
Colors	Printed Black	
Std Size	48 mm x 31 m	

Nashua Stretch & Seal® Self-Fusing Silicone Tape



BONDS TO ITSELF - NO ADHESIVE RESIDUE
HIGH TEMPERATURE RESISTANCE
RESISTS WATER, SOLVENTS, ABRASION

WRAPPING APPLICATIONS INCLUDING
ELECTRICAL CONNECTIONS, LIGHT-DUTY
PIPE WRAPPING, BUNDLING, CLAMPING,
AND WATERPROOFING.

Material	Self-Fusing Silicone	
Thickness	20.0 mil	0.508 mm
Tensile	315 lb/in	551.65 N/cm
Operating Temp	-65 - 500 °F	-54 - 260 °C
Colors	Black, Clear, White, Blue	
Std Size	1 in x 10 ft	

Berry 509W/510W/513W PTFE Thread Seal Tape



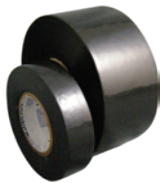
EXTREME TEMPERATURE PERFORMANCE
EASY TO INSTALL
HELPS PREVENT LEAKS

SELF-LUBRICATES JOINTS AND PIPE ENDS
MAKING THEM EASY TO ASSEMBLE AND
DISASSEMBLE FOR A LEAK-PROOF SEAL.

Material	PTFE Film	
Thickness	3.5 mil	0.089 mm
Pressure Rating	<10,000 psi	
Operating Temp	-450 - 500 °F	-268 - 260 °C
Colors	White	
Std Size	1/2 in, 3/4 in x 260 in; 1/2 in, 3/4 in x 520 in	



Polyken 823 Premium PE Electrical Tape



**EXTREME WEATHER PERFORMANCE
EXCELLENT DIELECTRIC STRENGTH
RESISTS SOLVENTS AND MOISTURE**

ELECTRICAL WRAPPING, SPLICING, AND BUNDLING WHERE PVC MATERIALS ARE NOT PERMITTED. UP TO 11500V.

Backing/Adhesive	PE Film / Natural Rubber	
Thickness	9.5 mils	0.241 mm
Adhesion to Steel	31 oz/in	3.39 N/cm
Tensile	17 lb/in	29.77 N/cm
Operating Temp	-40 - 180 °F	-40 - 82 °C
Colors	Black	
Std Size	48 mm x 33 m	

Berry 777 7 mil PVC Electrical Tape



**STRONG LONG-TERM BOND
CONFORMABLE AND STRETCHY
NO FLAGGING OR LIFTING**

WRAPPING AND SPLICING ELECTRICAL CONNECTIONS. BUNDLING ELECTRICAL WIRES AND CORDS. UP TO 600V PER WRAP.

Backing/Adhesive	PVC Film / Rubber	
Thickness	7.0 mil	0.178 mm
Adhesion to Steel	20 oz/in	2.19 N/cm
Tensile	18 lb/in	31.52 N/cm
Operating Temp	40 - 180 °F	40 - 82 °C
Colors	Black	
Std Size	3/4 in x 60 ft	

Berry B17 7 mil PVC Electrical Tape



**STRONG LONG-TERM BOND
CONFORMABLE AND STRETCHY
NO FLAGGING OR LIFTING**

WRAPPING AND SPLICING ELECTRICAL CONNECTIONS. BUNDLING WIRES AND CORDS. 9500V DIELECTRIC STRENGTH.

Backing/Adhesive	PVC Film / Rubber	
Thickness	7.0 mil	0.178 mm
Adhesion to Steel	25 oz/in	2.74 N/cm
Tensile	20 lb/in	35.03 N/cm
Operating Temp	40 - 180 °F	40 - 82 °C
Colors	Blue, Green, Orange, Red, White, Yellow	
Std Size	3/4 in x 66 ft	

Nashua 102 Asbestos-Free Sealing Compound



**NON-DRYING, LONG-TERM SEALING
RESISTS WATER AND OUTDOOR EXPOSURE
PAINTABLE, NON-STAINING**

SEALING ELECTRICAL CONDUIT OPENINGS AND JOINTS, ELECTRICAL POT HEADS, TERMINAL BOXES, BUSHINGS AGAINST WATER AND DIRT.

Material	Synthetic Polymers	
Dielectric Strength	100 volts/mil	
Application Temp	25 - 140 °F	-4 - 49 °C
Operating Temp	-35 - 175 °F	-34 - 80 °C
Colors	Gray	
Std Size	1 lb pug	

Masking Tapes

Berry's assortment of paper masking tapes help you get construction, abatement, household, office, and industrial painting and surface protection jobs done right the first time. From our utility grade crepe masking tape to our premium 14-day painter's masking tape, we have the product for your application.



Nashua MT100 Utility Masking Tape



CONFORMABLE, MOISTURE RESISTANT
OFFERS UP TO 24 HOURS CLEAN REMOVAL
ADHERES TO A VARIETY OF SURFACES

GENERAL HOUSEHOLD AND OFFICE
MASKING USES. BUNDLING, LABELING,
AND PACKAGING.

Backing/Adhesive	Crepe / Rubber	
Thickness	4.8 mils	0.122 mm
Adhesion to Steel	42 oz/in	4.59 N/cm
Tensile	16 lb/in	28.02 N/cm
Operating Temp	40 - 150 °F	4 - 65 °C
Colors	Natural	
Std Size	18 mm, 24 mm, 36 mm, 48 mm x 55 m	

Nashua MT300 Multi-Purpose Masking Tape



CONFORMABLE, MOISTURE RESISTANT
OFFERS 24-72 HOURS CLEAN REMOVAL
ADHERES TO A VARIETY OF SURFACES

INDOOR/OUTDOOR HOUSEHOLD
AND NON-CRITICAL PAINT MASKING,
BUNDLING, LABELING, AND PACKAGING.

Backing/Adhesive	Crepe / Rubber	
Thickness	6.0 mils	0.152 mm
Adhesion to Steel	38 oz/in	4.16 N/cm
Tensile	22 lb/in	38.53 N/cm
Operating Temp	40 - 180 °F	4 - 82 °C
Colors	Natural	
Std Size	48 mm, 72 mm x 55 m	

Nashua140B Premium 14-Day Painter's Masking



UV, MOISTURE, SOLVENT RESISTANT
OFFERS UP TO 14 DAYS CLEAN REMOVAL
ADHERES TO A VARIETY OF SURFACES

INDOOR/OUTDOOR MASKING USES.
SURFACE PROTECTION. SECURING POLY
SHEETING FOR PROFESSIONAL
PAINTING AND CLEANING.

Backing/Adhesive	Crepe / Rubber	
Thickness	5.3 mils	0.135 mm
Adhesion to Steel	25 oz/in	2.74 N/cm
Tensile	24 lb/in	42.03 N/cm
Operating Temp	40 - 130 °F	4 - 54 °C
Colors	Blue	
Std Size	24 mm, 36 mm, 48 mm x 55 m	

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Shelf Life & Storage

- Typical shelf life for duct and foil tapes is 3 years from date of manufacture. For specific shelf life on these and other products, please contact customer service or your sales representative.
- Products should be stored in the original dry carton, off of the floor in a well-ventilated area with temperatures from 60 - 80 °F at 40-60% relative humidity.



Engineered Tapes for HVAC

The Polyken® brand is highly recognized within the HVAC industry as the premium source for exceptional duct sealing tapes that provide long-term reliability. Polyken Tapes have been used in a wide range of heating, ventilating and air conditioning applications to ensure energy efficiency in residential and commercial buildings for more than 60 years.

Polyken products are designed to meet rigorous customer and industry performance requirements while providing long-term durability. All Polyken adhesive systems for HVAC applications are made with low VOC (Volatile Organic Compound) formulations to protect the homeowner and the contractor.



POLYKEN TAPES ARE LOW VOC AND
CAN CONTRIBUTE TO LEED® CREDITS
CONTACT CUSTOMER SERVICE FOR DETAILS



MADE IN U.S.A. OF U.S. & GLOBAL COMPONENTS
Hecho en E.E.U.U. con componentes globales y de E.E.U.U.



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